

For more information on the Line 5 Wisconsin Segment Relocation Project:
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Winter 2021

Line 5 Wisconsin Segment Relocation Project



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YEARS
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Keeping you informed

Message from Trent



Greetings! Enbridge is delighted to provide you and other stakeholders with another edition of the Line 5 Wisconsin Segment Relocation Project newsletter.

In this newsletter, we are providing readers with an update on project developments related to permitting and construction. And because safety is top-of-mind to all of us, we also highlight Enbridge's recent safety report, which shows a strong, safe delivery performance across our North American system—including in Wisconsin—even as

the amount of products transported on that system has increased. Lastly, we feature Enbridge's ongoing efforts to support the communities in which the company operates, be it through community investment initiatives to support education programs or through safe community grants to help local first responder organizations secure the funding for life-saving equipment purchases. Enbridge has been a part of communities in Wisconsin for decades, and we will continue to be long after this project is completed.

Best wishes,
Trent Wetmore
Midwest Regional Director

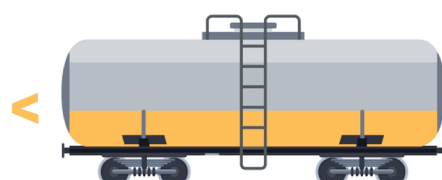
Safety is a priority

Even with the record-setting volumes of oil transported, Enbridge has sustained strong safe delivery performance. We continually strive to meet the goal of preventing all incidents, so in addition to safely, effectively and thoroughly responding to, containing and cleaning up each spill, every incident or near miss is investigated to identify and address root causes and make sure our system is even safer over time. We also continued to invest in research and technology, and to engage every employee and contractor to build a stronger and more resilient company culture relentlessly focused on safety.

Enbridge recently released its annual Safety Report to the Community,

which highlights the company's safety performance. It is an opportunity to share our ongoing efforts to become even safer, and to let you judge for yourself how we are doing. Review here: enbridge.com/reports/safety-report-to-the-community-2019. Another resource is API.org.

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To put our 2019 safe delivery performance in perspective, the total volume of oil spilled in the seven incidents we experienced last year is less than one-third the volume of a standard tank car.

Project update

Line 5 Wisconsin Segment Relocation Project Update

Permitting

In early 2020, Enbridge initiated the formal permitting process for the Line 5 Wisconsin Segment Relocation Project (the Project) when it submitted permit applications to the Wisconsin Department of Natural Resources (WDNR) and other state and federal agencies. The WDNR conducted a public hearing and comment period over the summer for the purpose of scoping issues to be studied in the Environmental Impact Statement (EIS).

The WDNR is currently preparing the Draft EIS, which is anticipated to be made available to the public in early 2021. Once the Draft EIS has been released, the WDNR will conduct another public hearing and comment period during which the public will be able to provide comments for consideration in the Final EIS.

You can view and track the WDNR permitting process for the Project at: dnr.wisconsin.gov/topic/EIA/Enbridge.html.

Enbridge supports community solar garden

Climate change is a global issue, and Enbridge has a role to play in addressing it. Our diversification enables us to leverage all of our assets—liquids pipeline, renewable energy, and natural gas transmission, distribution and storage infrastructure—to support the transition to a low-carbon economy while keeping pace with growing energy needs.

Enbridge's commitment to addressing climate change is both global and local. Locally—right here in northern Wisconsin—we were an original subscriber of Xcel Energy's Community Solar Garden in Ashland. Xcel Energy was able to use our purchase of 10 kilowatts along with other pre-paid subscriptions to help finance construction of the garden. This project enables Ashland residents and businesses to sign up for solar energy without having to install their own solar panels, and our participation demonstrates our commitment to the communities in which we operate.



> Learn more about the community garden at: xcelenergy.com.

Find out more, please visit enbridge.com/L5wis

In the know

Your Line 5 in Wisconsin questions answered

Line 5

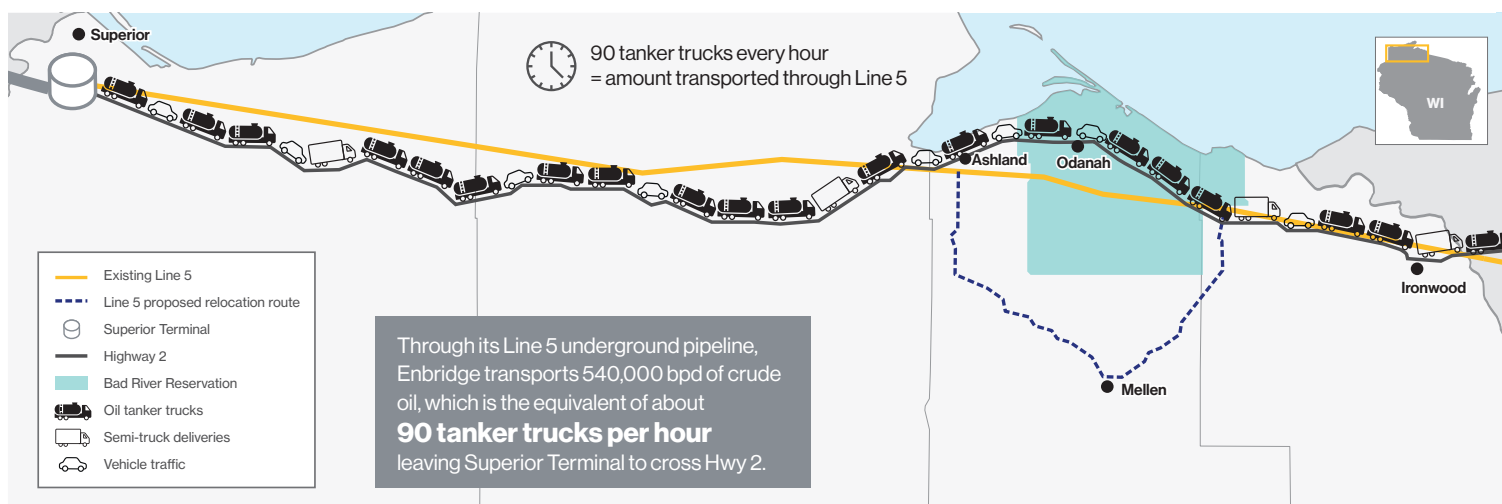
What products are transported by Line 5? With an annual average capacity of 540,000 barrels per day (or 22,680,000 gallons), Line 5 transports light crude oil, light synthetic crude oil, and natural gas liquids (NGLs).

Does Line 5 transport 'Tar Sands' oil? No. Line 5 is not designed to transport heavy crude oil from the so-called 'Tar Sands' of western Canada. Much of the product Line 5 transports originates from the oil and gas production areas of North Dakota.

How do communities in northern Wisconsin benefit from Line 5? Line 5 is an important piece of energy infrastructure that transports essential products to heat homes, schools and businesses, powers transportation, and fuels industry in Wisconsin, the Midwest, and eastern Canada. Line 5 delivers NGLs to the Plains Midstream Depropanization Facility at Rapid River in the Upper Peninsula, at which much of the NGLs are converted to propane that is then distributed by heating companies to homes and businesses in Michigan and Wisconsin.

Proposed route/construction

Why isn't Line 5 being rerouted outside of the Bad River Watershed? Enbridge reviewed route options that would avoid the Reservation, taking into account potential tie-in locations for the replacement segment, minimizing impacts on environmental resources and communities and reducing the length of the pipeline segment. Enbridge did evaluate a route alternative that would be located outside the designated sub-watersheds having surface flow connectivity into the Bad River Watershed. The potential environmental impacts associated with this alternative are generally



much greater than the proposed route, primarily because of its length (100 miles in length, and 59 miles longer than the proposed route). Resources that would be impacted by this route included forests, wetlands, and the Chequamegon-Nicolet National Forest.

When will mainline construction begin and how long will it last? Enbridge expects to begin construction upon receipt of all permits. This schedule is subject to change based on planning, environmental permitting, and weather conditions.

How much right-of-way will be required during construction? Construction of the Project will generally require a 120-foot-wide construction ROW in upland areas. The construction ROW will allow for temporary storage of topsoil and spoil as well as accommodate safe operation of construction equipment. The Project will generally use a 95-foot-wide construction ROW in wetland areas, 50 feet of new, permanent ROW, 70 feet of temporary workspace in uplands, and 45 feet of temporary workspace in wetlands.

Safety

What is the safety record of Line 5 in Wisconsin?

Data from the Pipeline and Hazardous Materials Safety Administration confirms that there have been no spills on the Wisconsin portion of the pipeline in the past 15 years. Of the three incidents ever to have occurred on Line 5 in Wisconsin, the two most recent, in 1992 and 2002, were located at Enbridge's Superior Terminal and were contained within the facility. There has never been a release on Line 5 within the Bad River Reservation.

Who would be liable if there were ever a release on Line 5? If there were ever a release on Line 5, Enbridge—and Enbridge alone—would be fully liable. Enbridge carries more than \$900 million in insurance coverage, and the company's existing



> Initial sections of pipe for the relocation project is being stored at a pipe storage yard near Superior, Wisconsin.

insurance policies, as well as its overall financial position, more than ensure that any release on Line 5 would be sufficiently remediated by the company at no cost to communities or taxpayers.

Supporting communities

Food shelf donation

In September, Enbridge donated a steer it purchased from the Ashland County 4-H Program to Brick Ministries, providing local, grass-fed beef to community members in Ashland, Cable, Cornucopia, and Mellen.



> Enbridge representatives deliver 500 pounds of beef to Brick Ministries.

School District of Mellen's STEM lab undergoing a major upgrade

For 285 students in the School District of Mellen, science will soon be taking a quantum leap forward because the school district will soon be enhanced with an updated Science, Technology, Engineering, and Mathematics (STEM) lab at Mellen School.

The newly renovated lab will give students an opportunity to learn about the real-life implications of STEM, develop the knowledge and skills needed to gather information and solve problems, and learn how to evaluate evidence when making decisions. According to Rhonda Elmhorst-Friemuth, Superintendent of the School District of Mellen, the current lab was built in 1968 and is not set up for teaching STEM-related skills to students. The renovation project will consist of updates to facilities, including tearing out

and replacing lab tables, and the purchase of equipment, supplies, and instructional materials. The total cost will be nearly \$70,000, all of which was met through a grant from Enbridge.



> Updated STEM lab facilities at Mellen School

Community Grant for Copper Falls State Park trail

Copper Falls State Park is a 3,068-acre jewel in northern Wisconsin. The state park offers all kinds of recreation, including fishing, hiking and boating in the summer and snowshoeing and cross-country skiing in the winter. However, foot and bicycle traffic to the park faces inherent danger.

The Town of Morse and Friends of Copper Falls State Park have been working hard to raise funds for a new 1.67-mile, multi-purpose trail between the state park nearby Mellen—making the park for residents and visitors more accessible.

A pair of \$50,000 Enbridge grants—one to the Town of Morse, and one to the Friends of Copper Falls State Park—will help connect local communities to this majestic park by establishing a new walking and cycling trail.



> Recipients of grants gather at Copper Falls State Park.

Community Grant for the Gurney Community Club

The Gurney Community Club has worked to improve recreational areas in the Town of Gurney for nearly 50 years. Improvements made by the club not only serve the residents of Gurney, but stretch across neighboring communities in the region.

Recently, the Gurney Community Club has been working to improve a suite of recreational upgrades, including improvements to the community playground—such as playground equipment upgrades, resurfacing playing areas, planting trees and replacing fences. The \$20,000 Enbridge grant will also go towards improving the Club's ability to host community events in the future.

Community Investment Grant: Enbridge awards the Hurley Education Foundation with \$50,000 grant

On November 17, Enbridge awarded a \$50,000 Community Investment Grant to the Hurley Education Foundation (HEF) and the Hurley School District for improvements to their science lab.

The science department at the Hurley School District is utilized by both the High School and Middle School students. The award will go towards a new science lab, consisting of tables and stools; chemistry, biology, and physics equipment; and safety equipment such as exhaust fans, burners, and sinks. Improvements to the lab are expected to be made by summer of 2021. HEF is looking to raise another \$100,000 and a match of Enbridge's \$50,000 grant in order to complete the project.

The Hurley Education Foundation was founded in 1999. Since its inception, HEF has helped fund over \$1 million in grants to the teachers and faculty of the Hurley School District. These grants funded 100's of projects that have helped the students of the Hurley School District receive the best education possible. Enbridge is proud to support the Hurley Education Foundation and the Hurley School District—as they continue their work in support and inspire student interest careers in the field of science and technology.