

Line 3 Replacement



NEED: Maintenance-driven

- Extensive integrity data gathered and analyzed from in-line tool inspections has led to a substantial number of repairs which is disruptive to landowners and the environment. A new pipeline is a better solution.
- Since 2008, in addition to mounting repairs, Enbridge implemented voluntary restrictions to operate the line at about half its designed capacity. The new pipeline will restore operating capacity.

PROJECT: Replacement

- A 350-mile pipeline replacement in Minnesota and North Dakota that is part of Enbridge's mainline system built in the 1960s.
- The only portion not yet replaced with new pipe and latest safety standards.
- 36-inch diameter replacement pipe.
- Thousands of skilled workers and laborers will be needed during construction resulting in increased local employment opportunities.
- \$2.6-billion private investment in Minnesota.
- Line 3 will continue to operate while the replacement pipeline is being installed to ensure the needed supplies of crude oil reach markets throughout North America.
- Line 3 will then be permanently removed from operation.

