Enbridge has been proudly fueling Minnesota’s quality of life since 1949. Every hour of every day, Enbridge pipelines transport the energy American consumers need to fuel their vehicles, heat their homes, power manufacturing, and grow jobs. Our commitment to safety goes into everything we do, including the design, installation, and operation of our pipeline systems.

Enbridge is a leader in energy transportation in North America. We operate the world’s longest liquid petroleum pipeline system with a capacity of delivering 2.6 million barrels of crude oil every day.

Enbridge meets approximately 80 percent of Minnesota’s and 70 percent of Midwest refinery capacity needs, and about 20 percent of total U.S. petroleum imports arrives via Enbridge’s pipeline system.

Expanding access to refinery markets for growing North American crude oil production.

Contributing to growth in Minnesota

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MN Property taxes: $34 million in 2011

$5.0+ billion in new project infrastructure

3,100+ anticipated construction jobs

> Learn more about Enbridge in Minnesota at minnesotaprojects.enbridge.com
The **Line 3 Replacement Project** involves fully replacing the 1,031-mile pipeline from Edmonton, Alberta to Superior, Wisconsin. The replacement pipeline will follow the existing Line 3 route from Joliette, North Dakota to Clearbrook, Minnesota, and will then follow Enbridge's Sandpiper route from Clearbrook to Superior, Wisconsin. Line 3 will continue to operate during the replacement process to ensure needed supplies of crude oil reach markets throughout North America. After the replacement pipeline is built, the existing pipeline will be deactivated in accordance with federal regulations. Pending regulatory and permit approvals, construction will begin in 2016 with Line 3 in service in 2017.

The **Sandpiper Pipeline Project** will reliably transport growing supplies of crude oil from North Dakota to refineries in the Midwest and eastern Canada. The Sandpiper Pipeline originates at Beaver Lodge Station near Tioga, North Dakota and will travel east making key connections at our terminals in Clearbrook, Minnesota and Superior, Wisconsin before connecting to Enbridge's existing pipeline network. Enbridge's Sandpiper route impacts fewer landowners and fewer miles of natural resources, while following existing pipelines and electric power lines for more than 75 percent of the route.

The **Line 67 Upgrade Project** involved increasing the average annual capacity on Line 67 (referred to as 'Alberta Clipper' Project when constructed) in two phases, from 450,000 barrels per day (bpd) to 800,000 bpd of crude petroleum into Enbridge's Superior, Wisconsin terminal. The Line 67 Upgrade Project did not require new pipeline construction; Enbridge has added pumping horsepower at or near existing facilities. The facilities to enable Phase 1 were put in-service in 2014. The facilities to enable Phase 2 capacities were put in-service in July 2015.

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**Expansion Projects**

Enbridge is proposing pipeline and facility expansion projects that will not only enhance U.S. energy security, but also create more than 3,100 family-sustaining construction jobs and provide almost immediate economic benefits to communities in Minnesota. Thousands of dollars will be spent along the pipeline route and nearby stations and terminals as workers and contractors purchase equipment, goods, and services as a result of these multimillion dollar investments. Rural northern Minnesota communities will also benefit from new property tax revenue generated by these three infrastructure investment projects.